100G20-Black Assembly

For 100AR20, 100PS20, 100PPS20, 100PASi20
100TR20, 100MND20.

Stormtech™

NOTE: Black uPVC channel is for INTERIOR use ONLY

Grate

E100

100G

S100

Step 2

Use a holesaw to cut the hole
for the spigot. Hole sizes are
per below:
89mm holesaw for S100 spigot to 100mm DWV pipe
76mm holesaw for S80 spigot to 80mm DWV pipe
51mm holesaw for S50 spigot to 50mm DWV pipe
37mm holesaw for S40 spigot to 40mm DWV pipe

Step 1

32 tooth per inch blade

Use a hacksaw with
32TPI blade to cut
both stainless grate
and PVC channel.

Step 3

PVC solvent
cement the parts
together. Use type
N clear with clear
primer.

*NOTE,cut the GRATE AFTER
the CHANNEL is ASSEMBLED
to ensure the grate fits
correctly.*

100GA

100GJ

Join angles as shown
if turning channel around
a 90 degree corner.

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Drawings are not to scale. Use dimensions shown.   Patent number: 733361

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